



ORIGINAL FILTERS

www.andreaefilters.com

AEREM[®]
TO FILTER & PROTECT

Produced by Aerem
www.aerem.com

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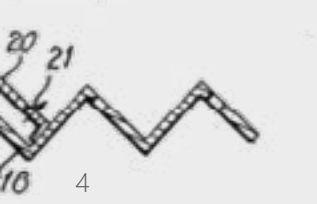
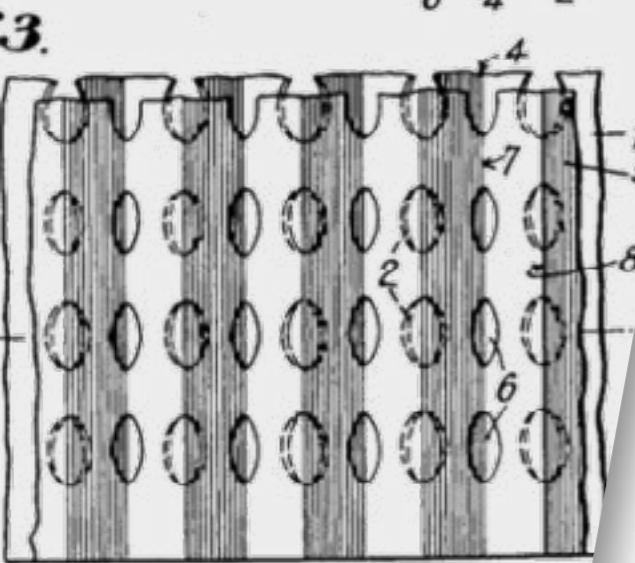
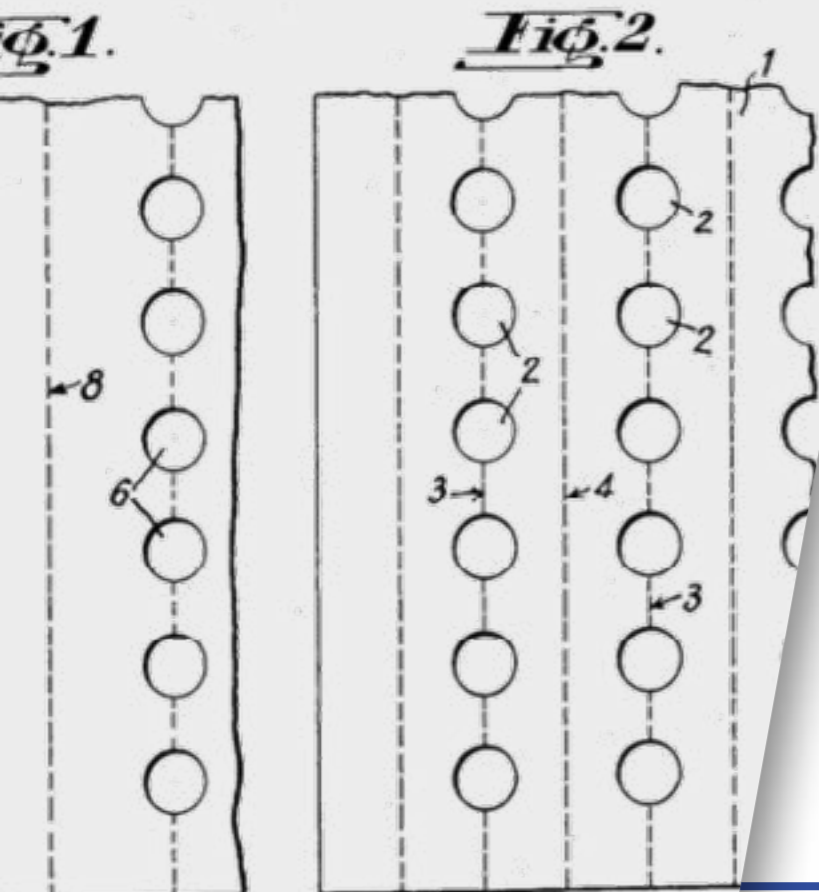
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Andreae Filters

Inventors since 1963

Mr. Erhard Charles Andreae, 55 years old, an independent mechanical engineer in the field of surface treatment for 25 years, patents a particle filter for paint booths, collapsible, disposable, made of cardboard and operating on the principle of inertia separation.

Andreae Filters is founded. The manufacture is done by hand in a garage with a worker at a rate of 6 m² per day. E-C. Andreae sells door to door in Switzerland.

Mr. Robert Andreae purchases Andreae Filters. The production tool of Andreae Filters is modernized and the internal organization improved.

Extension of the Andreae Standard and HE + filter range with the introduction of a high capacity filter (HC) and a high productivity filter (HP).

Installation of an Andreae production line in Ardmore.

Andreae Filters becomes an AEREM brand.

1963



1984-1986

1997



2019



1967

The Binks Manufacturing Company (Binks), a US and World No. 1 paint booth manufacturer, buys Bullows Ltd. UK and is interested in the Andreae filter.

Exclusivity is granted to Binks for all of its subsidiaries around the world, which will give Andreae filters a lot of notoriety as Binks starts producing a line of spray booths under the "Binks-Andreae" brand.



1989-1990

Andreae Filters patents a high efficiency filter (HE+).

Acquisition of the customers and production lines of 2 copiers, Redenco in Denmark and Trilack in Sweden who are granted with exclusivity for Denmark and Sweden respectively.

2013

The invention of the «Andreae» filter and the company celebrate their 50th birthday.



Separation by Inertia How does it work?

Filtration is not restricted to capturing particles with a succession of wider to smaller meshed apertures. Our ingenious filters use another principle: separation by inertia.

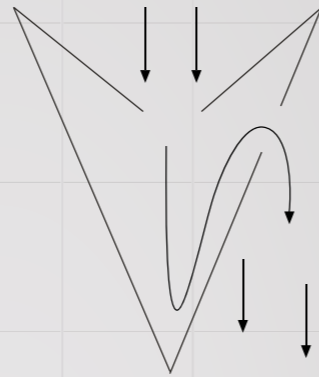
The migration phenomenon is common when slow-drying coatings are used in combination with mesh or fiberglass filters. This happens when the airflow pulls out particles previously trapped in the mesh or fiberglass. Consequently, the once deposited particles will again migrate throughout the system. However, with the Andreae Filter Separation by Inertia principle, the paint particles stay trapped in the retention pocket outside of the airstream.

Airflow loaded with paint particles (overspray) will suffer several radical changes in direction. These paint particles, heavier than air, follow tangent trajectories within the airflow. Thus, paint particles which accumulate in our retention pockets, outside of the air stream, allow the airflow to exit the filter virtually free of any overspray. As a result, our renowned high holding capacity filters hold up to 5 times more than common mesh filters.

Consequently, the static pressure within the booth increases slowly. This has two main advantages; the spray booth stays cleaner longer and the airflow around the coated parts stays uniform throughout the life of the filters.

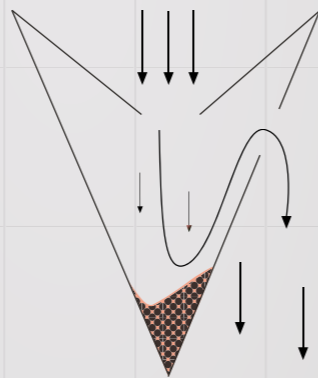
1 Airflow

Airflow enters the retention pockets and travels all the way through the twists and turns of the unique design of our accordion filter.



2 Overspray

The paint particles which are heavier than air, follow tangent trajectories within the airflow and gradually accumulate in the retention pockets outside of the airflow. This eliminates the migration phenomenon inherent to fiberglass and mesh type filters.



3 Paint deposit

The paint deposits accumulate in voluminous retention pockets, as well as on the side and front of the filter.



Why choose Andreae Filters?



Polyester



Flat Polyester



Fiberglass



Fiberglass High Quality



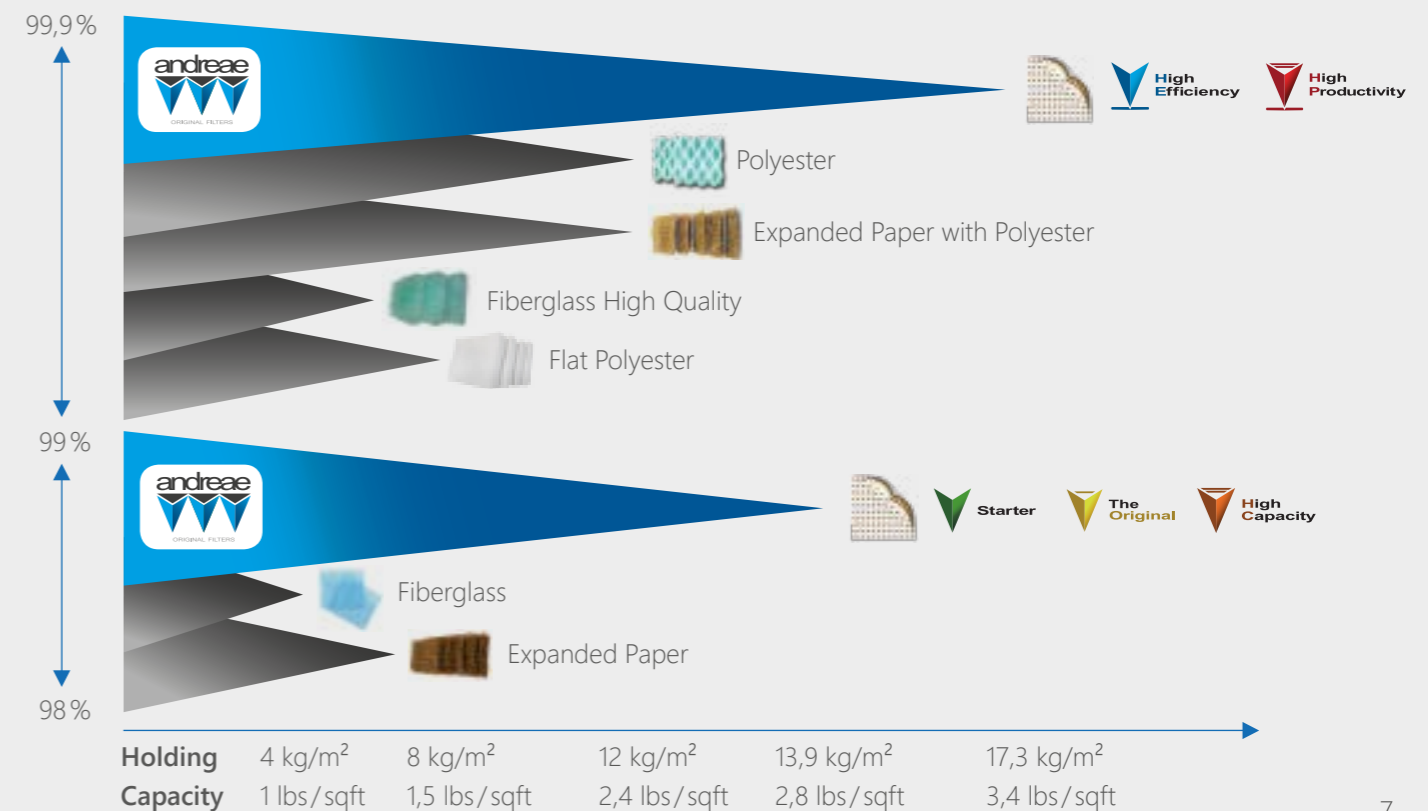
Expanded Paper



Expanded Paper with Polyester

	Andreae	Polyester	Flat Polyester	Fiberglass	Fiberglass High Quality	Expanded Paper	Expanded Paper with Polyester
Cost/Rendement	Best	Moderate	Moderate	Low	Low	Low	High
Holding Capacity	Best	High	Low	Low	Low	Moderate	High
Easy Storage	✓	✗	✗	✗	✗	✗	✗
Environmental friendly	✓	✗	✗	✗	✗	✓	✓
Healthy	✓	✓	✓	✗	✗	✓	✓

Filtration Efficiency %





Which Filter is Best for your Application ?

	Adhesives	Air-dry enamels	Air-dry primers	Asphalts	Back-dry enamels	Clear coats	Epoxies	Fiberglass	Frit	Gel Coat	High solid enamels	Nitrocellulose Lacquers	Sealers	Stains	Tar-like coatings	Teflon	Urethanes	Vinyls	
Starter	▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼
The Original	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼
High Capacity	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼
High Efficiency	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼
High Holding	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼
High Productivity	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼	▼▼



Starter



Andreae Design

The Andreae Starter is a low intensity filter intended for least demanding spray booth operations. Developed with the same expectation level as the Original Andreae filters, the Starter is made with 2 layers of "kraft" paper, punched, pleated and glued together. This product is ideal for a casual use of the spray booth and a great way to start with the Andreae filters range.



Performances

Load	Efficiency	
▼▼▼▼▼	▼▼▼▼▼	lacquers
▼▼▼▼▼	▼▼▼▼▼	High solids
▼▼▼▼▼	▼▼▼▼▼	Polyester Bi-Components

Load [kg/m²] [lbs/sqft]

Lacquers	High Solids	Polyester
10kg/m² 2lbs/sqft	12kg/m² 2,4lbs/sqft	13kg/m² 2,5lbs/sqft

Efficiency [%]

Lacquers	High Solids	Polyester
93.10%	98.20%	97.80%

Recommended Air Velocity:

0.5 to 1 m/s

Pressure drop at/by:

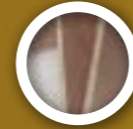
0.5 m/s	0.75 m/s	1.0 m/s
20 pa	30 pa	40 pa

Max. recommended pressure drop:

128 pa (possible up to 256)



The Original



Rigid Structure



Extension Limiter



Reference Filter

Since over 50 years now, the Andreae Original has been the reference filter on the market. It remains the most universal and common filter in use. Our Original is made with 2 layers of heavy "kraft" paper, punched, pleated and glued together with 2 built-in extension limiters. Thanks to these limiters, the maximum load capacity is guaranteed. The Original is the filter for all paint types.



Performances

Load	Efficiency	
▼▼▼▼▼	▼▼▼▼▼	lacquers
▼▼▼▼▼	▼▼▼▼▼	High solids
▼▼▼▼▼	▼▼▼▼▼	Polyester Bi-Components

Load [kg/m²] [lbs/sqft]

Lacquers	High Solids	Polyester
10kg/m² 2lbs/sqft	12kg/m² 2,4lbs/sqft	13kg/m² 2,5lbs/sqft

Efficiency [%]

Lacquers	High Solids	Polyester
93.10%	98.20%	97.80%

Recommended Air Velocity:

0.5 to 1 m/s

Pressure drop at/by:

0.5 m/s	0.75 m/s	1.0 m/s
20 pa	30 pa	40 pa

Max. recommended pressure drop:

128 pa (possible up to 256)



High Capacity



Rigid Structure



Capacity Strips



High Capacity

The Andreae HC Original Filter has a loading capacity up to 5 times higher than any other filter type on the market. Its unique structure allows for more paint deposit areas and a more even and in depth paint loading. The HC is made with 2 layers of heavy "kraft" paper, punched, pleated and glued together with additional large paper strips on the front to offer a higher load capacity.



Performances

Load	Efficiency	
▼▼▼▼▼	▼▼▼▼▼	lacquers
▼▼▼▼▼	▼▼▼▼▼	High solids
▼▼▼▼▼	▼▼▼▼▼	Polyester Bi-Components

Load [kg/m²] [lbs/sqft]

Lacquers	High Solids	Polyester
13,7kg/m ² 2,7lbs/sqft	14,7kg/m ² 2,9lbs/sqft	13,9kg/m ² 2,8lbs/sqft

Efficiency [%]

Lacquers	High Solids	Polyester
93.90%	98.30%	98.20%

Recommended Air Velocity:

0.5 to 1 m/s

Pressure drop at/by:

0.5 m/s	0.75 m/s	1.0 m/s
21 pa	32 pa	42 pa

Max. recommended pressure drop:

128 pa (possible up to 256)



High Efficiency



Rigid Structure



Polyester Layer



High Efficiency

The Andreae HE Original Filter will bring a filtration efficiency near 100% while keeping the high loading capacity of the Andreae Original filter. The HE is made with 2 layers of heavy "kraft" paper, punched, pleated and glued together completed with a polyester layer on its back increasing its filtration efficiency.



Performances

Load	Efficiency	
▼▼▼▼▼	▼▼▼▼▼	lacquers
▼▼▼▼▼	▼▼▼▼▼	High solids
▼▼▼▼▼	▼▼▼▼▼	Polyester Bi-Components

Load [kg/m²] [lbs/sqft]

Lacquers	High Solids	Polyester
9kg/m ² 1,85lbs/sqft	12,2kg/m ² 2,4lbs/sqft	14,7kg/m ² 2,9lbs/sqft

Efficiency [%]

Lacquers	High Solids	Polyester
97.90%	99%	99.40%

Recommended Air Velocity:

0.5 to 1 m/s

Pressure drop at/by:

0.5 m/s	0.75 m/s	1.0 m/s
21 pa	32 pa	42 pa

Max. recommended pressure drop:

128 pa (possible up to 256)



Rigid Structure Fiberglass Layer Efficiency

The Andrae HH Original filter has a higher filtration efficiency while keeping low airflow resistance. This means the filter lasts longer, ensuring a reduction in maintenance costs. The HH is made out of 2 layers of heavy "kraft" paper punched, pleated and glued together, completed with a fiberglass layer increasing both the filter's holding capacity and filtration efficiency.



Performances

Load	Efficiency	
▼▼▼▼▼	▼▼▼▼▼	lacquers
▼▼▼▼▼	▼▼▼▼▼	High solids
▼▼▼▼▼	▼▼▼▼▼	Polyester Bi-Components

Load [kg/m ²] [lbs/sqft]		
Lacquers 11kg/m ² 2,2lbs/sqft	High Solids 13kg/m ² 4,7lbs/sqft	Polyester 15kg/m ² 5,4lbs/sqft
Efficiency [%]		
Lacquers 97%	High Solids 98.50%	Polyester 98.50%
Recommended Air Velocity:		
0.5 to 1 m/s		
Pressure drop at/by:		
0.5 m/s 20 pa	0.75 m/s 30 pa	1.0 m/s 40 pa
Max. recommended pressure drop:		
128 pa (possible up to 256)		



Rigid Structure Capacity Strips Top Capacity Polyester Layer Top Efficiency

The Andrae HP Original filter combines the performances of the High Capacity and the High Efficiency filters. The HP is made with 2 layers of heavy "kraft" paper punched, pleated and glued together, completed with a polyester layer and additional large paper strips. It is the best-in-class choice for demanding spray booth operations.



Performances

Load	Efficiency	
▼▼▼▼▼	▼▼▼▼▼	lacquers
▼▼▼▼▼	▼▼▼▼▼	High solids
▼▼▼▼▼	▼▼▼▼▼	Polyester Bi-Components

Load [kg/m ²] [lbs/sqft]		
Lacquers 13,7kg/m ² 2,7lbs/sqft	High Solids 16,2kg/m ² 3,2lbs/sqft	Polyester 17,3kg/m ² 3,4lbs/sqft
Efficiency [%]		
Lacquers 98.50%	High Solids 98.80%	Polyester 99.70%
Recommended Air Velocity:		
0.5 to 1 m/s		
Pressure drop at/by:		
0.5 m/s 21 pa	0.75 m/s 32 pa	1.0 m/s 42 pa
Max. recommended pressure drop:		
128 pa (possible up to 256)		

Which Filter is available in your region?



Height Lenght Surface

	Model	Height		Lenght		Surface		
		cm	inch	m	feet	m ²	sqft	pleats
Brown	AF101	100	40	10	32' 6"	10	108	260
	AF701	75	29 1/2"	13,5	43' 9"	10	108	350
	AF801	90	36	9,14	30	8,35	90	240
	AF901	90	36	11,15	36' 1/2"	10	108	290
White	AF103	100	40	10	32' 6"	10	108	260
	AF703	75	29 1/2"	13,5	43' 9"	10	108	350
	AF803	90	36	9,14	30	8,35	90	240
	AF903	90	36	11,15	36' 1/2"	10	108	290
Ignifugé	AF102	100	40	10	32' 6"	10	108	260
	AF702	75	29 1/2"	13,5	43' 9"	10	108	350
	AF802	90	36	9,14	30	8,35	90	240
	AF902	90	36	9,144	30	10	108	290

Brown	AF111	100	40	10	32' 6"	10	108	260
	AF711	75	29 1/2"	13,5	43' 9"	10	108	350
	AF811	90	36	9,14	30	8,35	90	240
	AF911	90	36	11,15	36' 1/2"	10	108	290
White	AF113	100	40	10	32' 6"	10	108	260
	AF713	75	29 1/2"	13,5	43' 9"	10	108	350
	AF813	90	36	9,14	30	8,35	90	240
	AF913	90	36	11,15	36' 1/2"	10	108	290
	Pads: AF213	50	20	50cm	20"	0,25	2,8	13
Pads: AF413	50	20	63cm	25"	0,3	3,5	16	
Ignifugé	AF112	100	40	10	32' 6"	10	108	260
	AF712	75	29 1/2"	13,5	43' 9"	10	108	350
	AF812	90	36	9,14	30	8,35	90	240
	AF912	90	36	11,15	36' 1/2"	10	108	290

Brown	AF121	100	40	8	26' 1/4"	8	86	210
	AF721	75	29' 1/2"	10,75	35' 1/4"	8	86	280
	AF921	90	36	9,14	30	8,35	90	240
White	AF123	100	40	8	26' 1/4"	8	86	210
	AF723	75	29' 1/2"	10,75	35' 1/4"	8	86	280
	AF923	90	36	9,14	30	8,35	90	240
	Pads: AF223	50	20	50cm	20"	0,25	2,8	13
	Pads: AF423	50	20	63cm	25"	0,3	3,5	16

White	AF133	100	40	8	26' 1/4"	8	86	210
	AF733	75	29' 1/2"	10,75	35' 1/4"	8	86	280
	AF933	90	36	9,14	30	8,35	90	240

White	AF143	100	40	8	26' 1/4"	8	86	210
	AF743	75	29' 1/2"	10,75	35' 1/4"	8	86	280
	AF943	90	36	9,14	30	8,35	90	240

White	AF153	100	40	8	26' 1/4"	8	86	210
	AF753	75	29' 1/2"	10,75	35' 1/4"	8	86	280
	AF953	90	36	9,14	30	8,35	90	240

	Model	Eastern Europe	Western Europe	North America	South America	Apac/mea
Brown	AF101	▼	▼	▼	▼	▼
	AF701	▼	▼	▼	▼	▼
	AF801	▼	▼	▼	▼	▼
	AF901	▼	▼	▼	▼	▼
White	AF103	▼	▼	▼	▼	▼
	AF703	▼	▼	▼	▼	▼
	AF803	▼	▼	▼	▼	▼
	AF903	▼	▼	▼	▼	▼
Ignifugé	AF102	▼	▼	▼	▼	▼
	AF702	▼	▼	▼	▼	▼
	AF802	▼	▼	▼	▼	▼
	AF902	▼	▼	▼	▼	▼

	Filters per Pallet	60	60	60	60
Brown	AF111	▼	▼	▼	▼
	AF711	▼	▼	▼	▼
	AF811	▼	▼	▼	▼
	AF911	▼	▼	▼	▼
White	AF113	▼	▼	▼	▼
	AF713	▼	▼	▼	▼
	AF813	▼	▼	▼	▼
	AF913	▼	▼	▼	▼
	Pads: AF213	▼	▼	▼	▼
Pads: AF413	▼	▼	▼	▼	
Ignifugé	AF112	▼	▼	▼	▼
	AF712	▼	▼	▼	▼
	AF812	▼	▼	▼	▼
	AF912	▼	▼	▼	▼

	Filters per Pallet	60	60	60/56	60	60 (pads: 56)
Brown	AF121	▼	▼	▼	▼	▼
	AF721	▼	▼	▼	▼	▼
	AF921	▼	▼	▼	▼	▼
White	AF123	▼	▼	▼	▼	▼
	AF723	▼	▼	▼	▼	▼
	AF923	▼	▼	▼	▼	▼
	Pads: AF223	▼	▼	▼	▼	▼
	Pads: AF423	▼	▼	▼	▼	▼

	Filters per Pallet	56	56	56	56
White	AF133	▼	▼	▼	▼
	AF733	▼	▼	▼	▼
	AF933	▼	▼	▼	▼

	Filters per Pallet	60	60	60	60
White	AF143	▼	▼	▼	▼
	AF743	▼	▼	▼	▼
	AF943	▼	▼	▼	▼

	Filters per Pallet	60	56	56	56
White	AF153	▼	▼	▼	▼
	AF753	▼	▼	▼	▼
	AF953	▼	▼	▼	▼

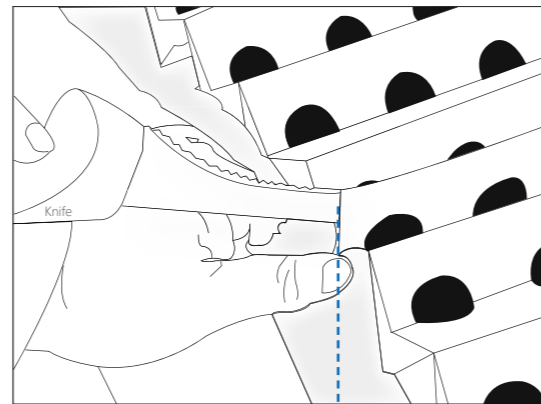
Channel Frame Installation



1 Cut filter length to fit frame opening:

Count marks to length the frame opening and cut. (i.e. 10 ft wide frame opening, count 10 marks and cut on the 10th mark; i.e. 3 m wide frame opening, count 9 marks and 6 pleats, then cut).

To cut, slide knife under pleat (and polyester if cutting the HE). After knife is in position, firmly grasp the filter and lift knife.



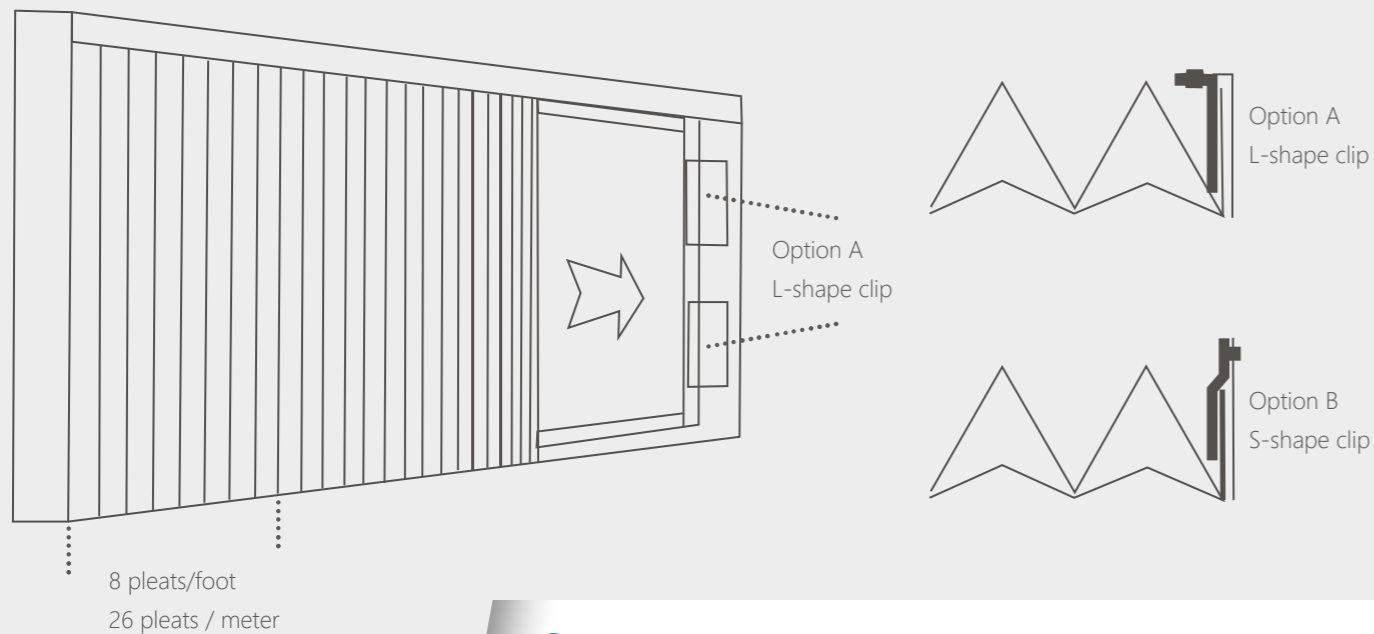
You will cut through two paper layers (plus synthetic material in the High range). Pinch the pleats on either side beneath the knife for additional control while cutting.

2 Gather filter:

Filter into a tight accordion for easy transport. Slide filter into frame, white side facing toward spray gun. Release.

3 Tuck first and last pleats:

Behind clips on each end of exhaust frame.



Do not over-extend the filter. Over-extension reduces arrestance efficiency and filter life.

Exhaust frame construction



Three simple elements constitute the Andreae Filter frame:

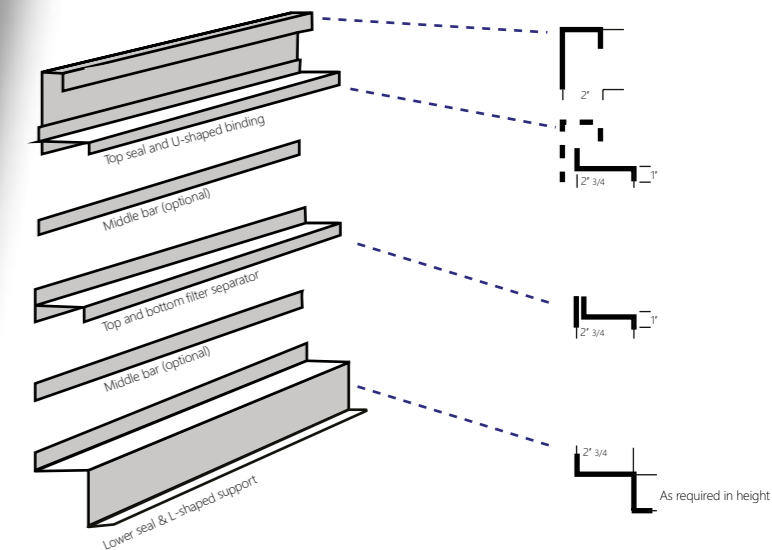
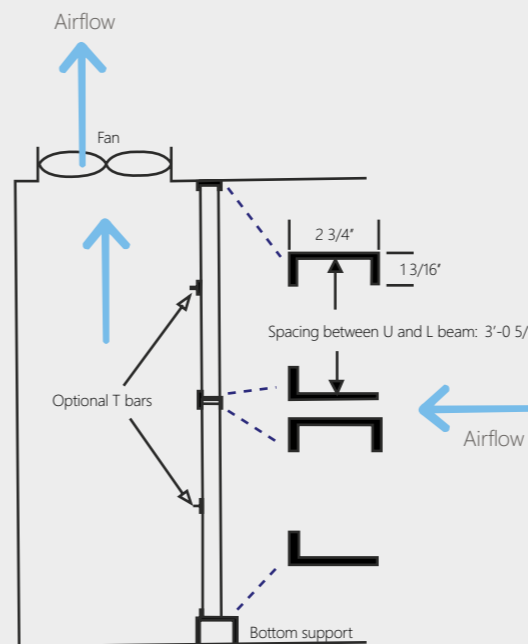
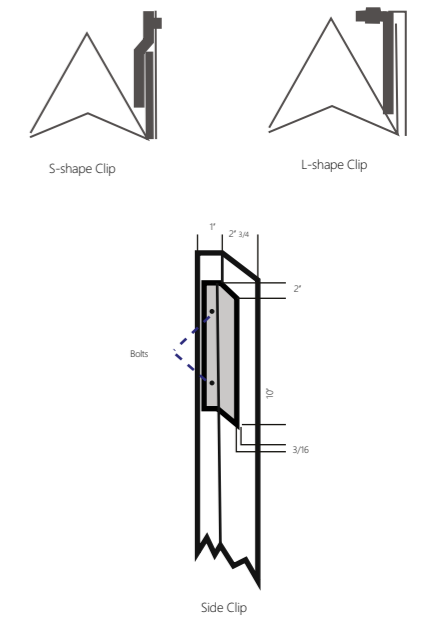
1 An L-shaped channel is positioned at the side and bottom of the frame to create the filter stand support.

Inner Dimensions:
Height 1" (2.54 cm), Depth 2.75" (7 cm), Length as required

2 The side clips secure the first and last filter pleat in place and seal the exhaust wall

3 A U-shaped channel is positioned upside down to create the upper part of the frame. This seals the top of the filter and prevents the filter from falling forward when the ventilation is turned off.

Inner Dimensions: Height 1.2" (3 cm), Depth 2.75" (7 cm), Length as required



Andreae Filters are held in place by an inverted U-beam on top and an L-beam on bottom. If the booth has several rows of filters, each row is installed on top of the adjoining beam.

The T-bar is installed mid-height for additional support. No grid is necessary if the access to the exhaust plenum is open.

The inner dimensions between the U and L beams must be sized ~0.75 in larger than the actual filter height to allow room for the filter to slide into the frame.

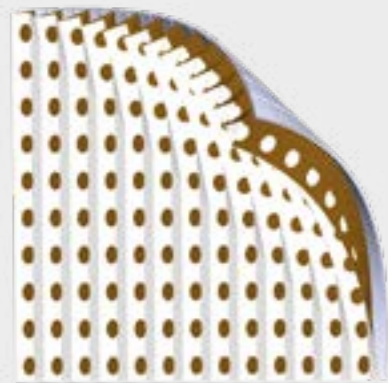
The Pad Frame Installation



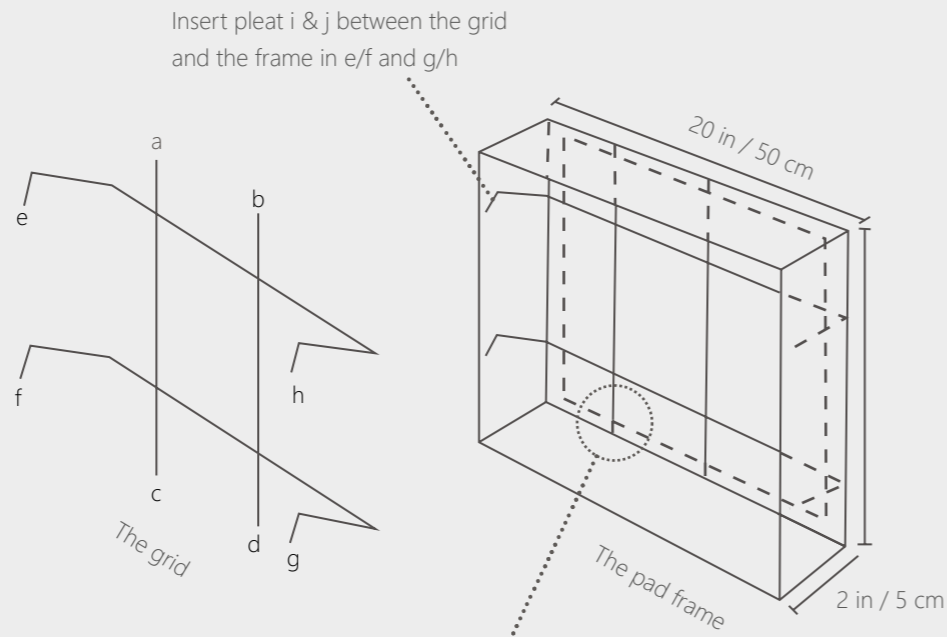
Andreae Wire Supports is necessary for the installation of Andreae pad size filters: 20 x 20 inch and 20 x 25 inch (50 x 50 cm and 50 x 63.5 cm).

An initial adjustment of the wire supports are required for proper fit. Over bend wires to allow 1/8 in (0.32 cm) gap between wire support arm and frame wall. This is a one-time adjustment.

The pad is already cut



Example of 20 x 20 inch (50 x 50 cm) pad (14 pleats)



Tines a,b,c & d go behind the back of the frame to secure wire support while removing loaded filter

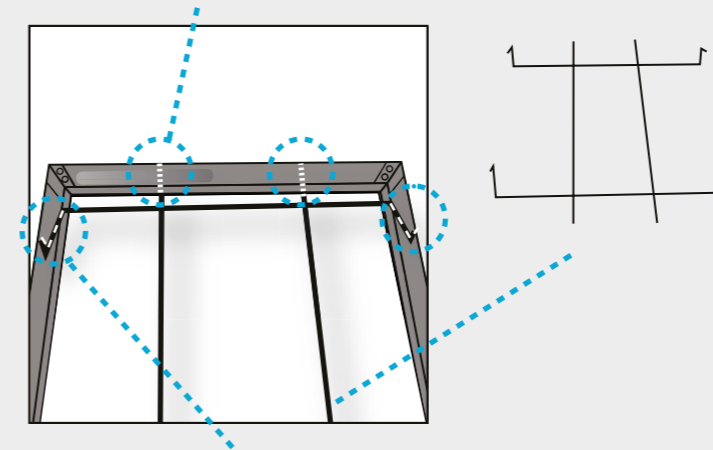
One time installation

If you are changing from other media, we will provide Andreae Filter Supports free of charge.

The pad filter support Installation

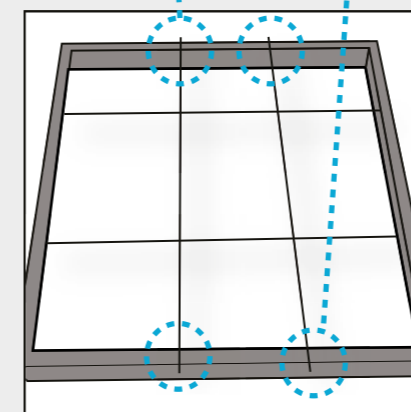


Front view cell frame
Straight tines behind the filter frame

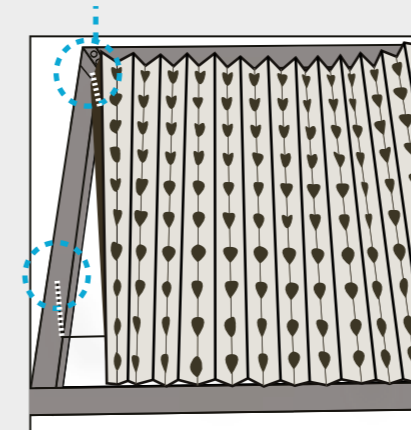


Wire support grid into filter frame

Back view cell frame
Four straight tines positioned behind the filter frame



Front view cell frame
Filter is held between the bent tines and the filter frame.



① Insert two straight tines behind the filter frame. (Frame shown depicts a cell opening in an existing spray booth exhaust bank.) The straight tines will run vertically, up and down but can be positioned horizontally.

You may insert either the top or bottom pair, it does not matter which end is inserted first.

② Push the wire support grid into filter frame, sliding grid up or down so that the remaining two straight tines can also be positioned behind the filter frame.

③ Once all four straight tines are behind the frame, slide the support to center it within the frame. It is not necessary to position the support perfectly.

Rear view of filter frame showing all four straight tines positioned behind the filter frame. These may overhang the frame more on one end or the other, depending on how well the support is centered within the frame.

It is not necessary to perfectly center the wire support.

④ Secure Andreae Filter within frame: tuck first rear pleat of the filter between bent tines and filter frame.

The tines will puncture the polyester backing of the filter when installing the Andreae High Efficiency Filter, but this does not affect the filter's performance.

AEREM[®]

TO FILTER & PROTECT

OUR MISSION

Every day, we focus on our customers and partners needs. Each relationship is built as a privileged partnership, based on professionalism, understanding and mutual trust. Optimizing their experience and delivering always performant, environmentally friendly quality products easy to dispose of is our commitment.

The industrial filtration sector, like all industries, is constantly evolving, whether in terms of technical improvement, environmental standards or mentality. Despite these changes, our mission since 1963 is to develop, manufacture and supply high quality filtration products for spray booths, maintain the operator or robot in a clean environment and enhance the spray booth productivity.

AEREM is above all a work of men and women united around the world for the success of the Group. They all share the same values in a solidarity and caring climate.

OUR VISION

Our Group's ambition is to affirm our position by becoming an international multi-brand company in the global finishing industry with a wide variety of renowned and innovative filtration products.

Please, visit the toolbox section on our website for all your technical questions:

www.andreaefilters.com

OUR VALUES

ENVIRONMENT

Protecting the environment is the responsibility of everyone. Thus AEREM uses recycled raw materials in all of its products. Our sharply tuned and performant production processes allow low waste and low energy consumption.

CUSTOMER CARE

Because all our customers are important to us, our priorities is to support them in their projects and build and maintain a long-term partnership to be able to bring the answers adapted to each need. Over 900 distributors around the world trusted us.

PROTECTION

We seriously consider the need to protect the operator and provide a secure work environment through our products and services. This is why our filters are free of polluting or toxic products. They can be stored, handled and incinerated or landfilled safely.

MULTICULTURALISM

Aerem is a selfie of multiculturalism and diversity. Our teams are made of men and women of different languages, cultures and origins. It is in this spirit of openness and diversity that we seek to build a partnership with you.

RESPECT & INTEGRITY

We treat others with respect and comply with all internal and external norms and regulations. We strive to always act with transparency and honesty.



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